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* * * * * Welcome to STN International * * * * *

NEWS	1		Web Page for STN Seminar Schedule - N. America
NEWS	2	MAR 31	IFICDB, IFIPAT, and IFIUDB enhanced with new custom IPC display formats
NEWS	3	MAR 31	CAS REGISTRY enhanced with additional experimental spectra
NEWS	4	MAR 31	CA/CAPLUS and CASREACT patent number format for U.S. applications updated
NEWS	5	MAR 31	LPCI now available as a replacement to LDPCI
NEWS	6	MAR 31	EMBASE, EMBAL, and LEMBASE reloaded with enhancements
NEWS	7	APR 04	STN AnaVist, Version 1, to be discontinued
NEWS	8	APR 15	WPIDS, WPINDEX, and WPIX enhanced with new predefined hit display formats
NEWS	9	APR 28	EMBASE Controlled Term thesaurus enhanced
NEWS	10	APR 28	IMSRESEARCH reloaded with enhancements
NEWS	11	MAY 30	INPAFAMDB now available on STN for patent family searching
NEWS	12	MAY 30	DGENE, PCTGEN, and USGENE enhanced with new homology sequence search option
NEWS	13	JUN 06	EPFULL enhanced with 260,000 English abstracts
NEWS	14	JUN 06	KOREAPAT updated with 41,000 documents
NEWS	15	JUN 13	USPATFULL and USPAT2 updated with 11-character patent numbers for U.S. applications
NEWS	16	JUN 19	CAS REGISTRY includes selected substances from web-based collections
NEWS	17	JUN 25	CA/CAPLUS and USPAT databases updated with IPC reclassification data
NEWS	18	JUN 30	AEROSPACE enhanced with more than 1 million U.S. patent records
NEWS	19	JUN 30	EMBASE, EMBAL, and LEMBASE updated with additional options to display authors and affiliated organizations
NEWS	20	JUN 30	STN on the Web enhanced with new STN AnaVist Assistant and BLAST plug-in
NEWS	21	JUN 30	STN AnaVist enhanced with database content from EPFULL
NEWS	22	JUL 28	CA/CAPLUS patent coverage enhanced
NEWS	23	JUL 28	EPFULL enhanced with additional legal status information from the epoline Register
NEWS	24	JUL 28	IFICDB, IFIPAT, and IFIUDB reloaded with enhancements
NEWS	25	JUL 28	STN Viewer performance improved
NEWS	26	AUG 01	INPADOCDB and INPAFAMDB coverage enhanced
NEWS	27	AUG 13	CA/CAPLUS enhanced with printed Chemical Abstracts

page images from 1967-1998
 NEWS 28 AUG 15 CAOLD to be discontinued on December 31, 2008
 NEWS 29 AUG 15 CAplus currency for Korean patents enhanced
 NEWS EXPRESS JUNE 27 08 CURRENT WINDOWS VERSION IS V8.3,
 AND CURRENT DISCOVER FILE IS DATED 23 JUNE 2008.
 NEWS HOURS STN Operating Hours Plus Help Desk Availability
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 NEWS IPC8 For general information regarding STN implementation of IPC 8

Enter NEWS followed by the item number or name to see news on that specific topic.

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* * * * * STN Columbus * * * * *

FILE 'HOME' ENTERED AT 13:02:48 ON 24 AUG 2008

=>

Uploading
 THIS COMMAND NOT AVAILABLE IN THE CURRENT FILE
 Do you want to switch to the Registry File?
 Choice (Y/n):
 Switching to the Registry File...
 Some commands only work in certain files. For example, the EXPAND command can only be used to look at the index in a file which has an index. Enter "HELP COMMANDS" at an arrow prompt (=>) for a list of commands which can be used in this file.

=> FILE REGISTRY

COST IN U.S. DOLLARS	SINCE FILE	TOTAL
	ENTRY	SESSION
FULL ESTIMATED COST	0.21	0.21

FILE 'REGISTRY' ENTERED AT 13:03:03 ON 24 AUG 2008
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Property values tagged with IC are from the ZIC/VINITI data file provided by InfoChem.

STRUCTURE FILE UPDATES: 22 AUG 2008 HIGHEST RN 1042980-87-9
 DICTIONARY FILE UPDATES: 22 AUG 2008 HIGHEST RN 1042980-87-9

New CAS Information Use Policies, enter HELP USAGETERMS for details.

TSCA INFORMATION NOW CURRENT THROUGH July 5, 2008.

Please note that search-term pricing does apply when

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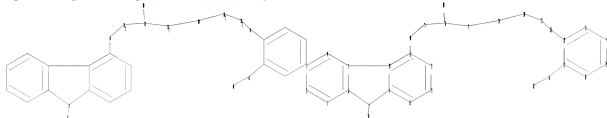
conducting SmartSELECT searches.

REGISTRY includes numerically searchable data for experimental and predicted properties as well as tags indicating availability of experimental property data in the original document. For information on property searching in REGISTRY, refer to:

<http://www.cas.org/support/stngen/stdoc/properties.html>

=>

Uploading C:\Program Files\Stnexp\Queries\10553957Z.str



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ring nodes :
1 2 3 4 5 6 7 8 9 10 11 12 13 20 21 22 23 24 25
chain bonds :
5-18 11-14 14-15 15-16 16-17 16-30 17-29 21-31 22-26 26-27 27-28 28-29
31-32
ring bonds :
1-2 1-6 2-3 3-4 4-7 5-6 5-9 6-7 7-10 8-9 8-13 9-10 10-11 11-12 12-13
20-21 20-25 21-22 22-23 23-24 24-25
exact/norm bonds :
5-6 5-9 11-14 16-30 21-31 22-26
exact bonds :
5-18 7-10 14-15 15-16 16-17 17-29 26-27 27-28 28-29 31-32
normalized bonds :
1-2 1-6 2-3 3-4 4-7 6-7 8-9 8-13 9-10 10-11 11-12 12-13 20-21 20-25
21-22 22-23 23-24 24-25
isolated ring systems :
containing 1 : 20 :
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Match level :

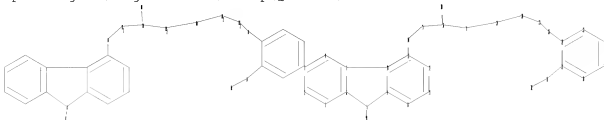
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21:Atom 22:Atom 23:Atom 24:Atom 25:Atom 26:CLASS 27:CLASS 28:CLASS
29:CLASS 30:CLASS 31:CLASS 32:CLASS
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L1 STRUCTURE UPLOADED

=>

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chain nodes :
14 15 16 17 18 26 27 28 29 30 31 32
ring nodes :
1 2 3 4 5 6 7 8 9 10 11 12 13 20 21 22 23 24 25
chain bonds :
5-18 11-14 14-15 15-16 16-17 16-30 17-29 21-31 22-26 26-27 27-28 28-29
31-32
ring bonds :
1-2 1-6 2-3 3-4 4-7 5-6 5-9 6-7 7-10 8-9 8-13 9-10 10-11 11-12 12-13
20-21 20-25 21-22 22-23 23-24 24-25
exact/norm bonds :
5-6 5-9 11-14 16-30 21-31 22-26
exact bonds :
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normalized bonds :
1-2 1-6 2-3 3-4 4-7 6-7 8-9 8-13 9-10 10-11 11-12 12-13 20-21 20-25
21-22 22-23 23-24 24-25
isolated ring systems :
containing 1 : 20 :
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Match level :

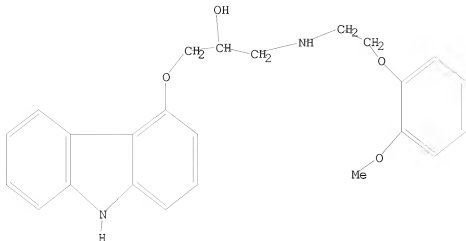
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11:Atom 12:Atom 13:Atom 14:CLASS 15:CLASS 16:Atom 17:Atom 18:CLASS 20:CLASS
21:Atom 22:Atom 23:Atom 24:Atom 25:Atom 26:CLASS 27:CLASS 28:CLASS
29:CLASS 30:CLASS 31:CLASS 32:CLASS
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L2 STRUCTURE UPLOADED

=> D L1

L1 HAS NO ANSWERS

L1 STR



Structure attributes must be viewed using STN Express query preparation.

=> S L1

SAMPLE SEARCH INITIATED 13:03:48 FILE 'REGISTRY'

SAMPLE SCREEN SEARCH COMPLETED - 10 TO ITERATE

100.0% PROCESSED 10 ITERATIONS
SEARCH TIME: 00.00.01

5 ANSWERS

FULL FILE PROJECTIONS: ONLINE **COMPLETE**
BATCH **COMPLETE**
PROJECTED ITERATIONS: 11 TO 389
PROJECTED ANSWERS: 5 TO 234

L3 5 SEA SSS SAM L1

=> S L1 SSS FULL

FULL SEARCH INITIATED 13:03:55 FILE 'REGISTRY'

FULL SCREEN SEARCH COMPLETED - 310 TO ITERATE

100.0% PROCESSED 310 ITERATIONS
SEARCH TIME: 00.00.01

100 ANSWERS

L4 100 SEA SSS FUL L1

=> FIL HCAPLUS

COST IN U.S. DOLLARS

SINCE FILE

TOTAL

ENTRY

SESSION

FULL ESTIMATED COST

178.82

179.03

FILE 'HCAPLUS' ENTERED AT 13:04:02 ON 24 AUG 2008

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FILE COVERS 1907 - 24 Aug 2008 VOL 149 ISS 9
FILE LAST UPDATED: 22 Aug 2008 (20080822/ED)

HCAplus now includes complete International Patent Classification (IPC) reclassification data for the second quarter of 2008.

New CAS Information Use Policies, enter HELP USAGETERMS for details.

This file contains CAS Registry Numbers for easy and accurate substance identification.

```
=> S L4
L5      1858 L4

=> S L5 AND PROCESS
      2667765 PROCESS
      1827488 PROCESSES
      3981697 PROCESS
              (PROCESS OR PROCESSES)
L6      131 L5 AND PROCESS

=> S L6 AND APROTIC ORGANIC SOLVENT
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           8 APROTICS
      15958 APROTIC
              (APROTIC OR APROTICS)
      419844 ORGANIC
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      422464 ORGANIC
              (ORGANIC OR ORGANICS)
      1091661 ORG
           16932 ORGS
      1097874 ORG
              (ORG OR ORGS)
      1217122 ORGANIC
              (ORGANIC OR ORG)
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           937246 SOLVENT
              (SOLVENT OR SOLVENTS)
           697 APROTIC ORGANIC SOLVENT
              (APROTIC(W)ORGANIC(W)SOLVENT)
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=> S L6 AND APROTIC SOLVENT
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      8 APROTICS
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      (APROTIC OR APROTICS)
L12     1 L10 AND APROTIC

=> D HIS

      (FILE 'HOME' ENTERED AT 13:02:48 ON 24 AUG 2008)

      FILE 'REGISTRY' ENTERED AT 13:03:03 ON 24 AUG 2008
L1      STRUCTURE UPLOADED
L2      STRUCTURE UPLOADED
L3      5 S L1
L4      100 S L1 SSS FULL

      FILE 'HCAPLUS' ENTERED AT 13:04:02 ON 24 AUG 2008
L5      1858 S L4
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L6 131 S L5 AND PROCESS
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(FILE 'HOME' ENTERED AT 13:02:48 ON 24 AUG 2008)

FILE 'REGISTRY' ENTERED AT 13:03:03 ON 24 AUG 2008
 L1 STRUCTURE UPLOADED
 L2 STRUCTURE UPLOADED
 L3 5 S L1
 L4 100 S L1 SSS FULL

FILE 'HCAPLUS' ENTERED AT 13:04:02 ON 24 AUG 2008
 L5 1858 S L4
 L6 131 S L5 AND PROCESS
 L7 1 S L6 AND APROTIC ORGANIC SOLVENT
 L8 1 S L6 AND APROTIC SOLVENT
 L9 2 S L6 AND APROTIC
 L10 4 S L6 AND CATALYST
 L11 0 S L10 AND APROTIC SOLVENT
 L12 1 S L10 AND APROTIC
 L13 1971 S CARVEDILOL
 L14 137 S L13 AND PROCESS
 L15 2 S L14 AND APROTIC
 L16 1 S L14 AND APROTIC SOLVENT
 L17 207 S L13 AND PREPARATION
 L18 1 S L17 AND APROTIC SOLVENT

=> d l7 ibib abs hitstr tot

L7 ANSWER 1 OF 1 HCAPLUS COPYRIGHT 2008 ACS ON STN
 ACCESSION NUMBER: 2004:1154673 HCAPLUS
 DOCUMENT NUMBER: 142:93675
 TITLE: A process for preparation of
 1-[9H-carbazol-4-yloxy]-3-[[2-(2-methoxyphenoxy)ethyl]amino]propan-2-ol
 INVENTOR(S): Chhabada, Vijay Chhangamal; Rehani, Rajeev Budhdev;
 Thennati, Rajamannar
 PATENT ASSIGNEE(S): Sun Pharmaceutical Industries Limited, India
 SOURCE: PCT Int. Appl., 27 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
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WO 2004113296	A1	20041229	WO 2004-IN52	20040304

W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, GR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW

RW: BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GO, GW, ML, MR, NE, SN, TD, TG

IN 2003MU00647	A	20050211	IN 2003-MU647	20030620
US 20060270858	A1	20061130	US 2005-553957	20051019
PRIORITY APPLN. INFO.:			IN 2003-MU647	A 20030620
			IN 2003-MU721	A 20030717
			WO 2004-IN52	W 20040304

OTHER SOURCE(S): CASREACT 142:93675; MARPAT 142:93675

GI

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

AB The present invention provides a process for preparation of 1-[9H-carbazol-4-yloxy]-3-[[2-(2-methoxyphenoxy)ethyl]amino]-propan-2-ol (I) in racemic form or in the form of optically active R or S enantiomer or its pharmaceutically acceptable salt, comprising, reacting 4-(oxiranylmethoxy)-9H-carbazole (II) or the R or S enantiomer thereof with a compound of formula (III) (wherein R1 = benzyl or substituted benzyl), in an aprotic organic solvent in presence of a catalyst to obtain a compound of formula (IV) (wherein R1 is as defined above), or the R or S enantiomer thereof. The resultant compound IV is subjected to debenzilation reaction by catalytic hydrogenation to obtain the compound I, if desired converting the resultant compound I to a pharmaceutically acceptable salt thereof. Thus, to 400 mL EtOAc, 70 g (0.27 mol) anhydrous N-[2-[2-(methoxy)phenoxy]ethyl]benzylamine, 10.25 g (0.075 mol) anhydrous ZnCl₂, and 50 g (0.21 mol) 4-(oxiranylmethoxy)-9H-carbazole were added and the reaction mixture was heated to 70-75° for 3 h (TLC control for checking conversion to N-benzylcarvedilol), cooled to ambient temperature, and quenched into 100 mL 12-15% aqueous NH₃. The aqueous layer was separated, and the product enriched organic layer was washed with water till neutral Ph, treated with charcoal, and filtered. To this solution of N-benzyl carvedilol in EtOAc, 7 g wet 5% Pd/C catalyst (50% moisture content) was added and the reaction mixture was hydrogenated at 3.5-4.5 Kg/cm² at temperature 60-70° for a period of about 10 h and filtered. The filtrate was concentrated to remove EtOAc. To the resultant syrupy mass n-butanol (100 mL) was added and the solution was stirred for .apprx.10 h. The crystals were separated by filtration, washed successively with n-butanol (50 mL) and toluene (50 mL) to obtain carvedilol (47 g) which was recrystd. from 3 vols. EtOAc to obtain carvedilol (42 g).

IT 72956-09-3P, Carvedilol 95093-99-5P, (R)-1-(9H-Carbazol-4-yloxy)-3-[[2-[2-(methoxy)phenoxy]ethyl]amino]propan-2-ol 95094-00-1P, (S)-1-(9H-Carbazol-4-yloxy)-3-[[2-[2-(methoxy)phenoxy]ethyl]amino]propan-2-ol

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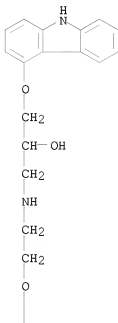
RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)

(preparation of carvedilol by amination of oxiranylmethoxycarbazole with N-(methoxyphenoxyethyl)benzylamine and hydrogenolysis of N-benzylcarvedilol)

RN 72956-09-3 HCAPLUS

CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-
(CA INDEX NAME)

PAGE 1-A



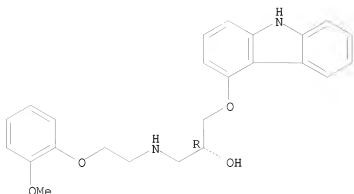
PAGE 2-A



RN 95093-99-5 HCAPLUS

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(2R)- (CA INDEX NAME)

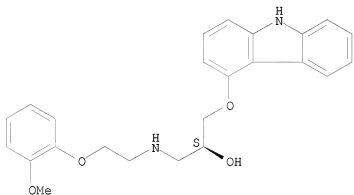
Absolute stereochemistry. Rotation (+).



RN 95094-00-1 HCAPLUS

CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-,
(2S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

REFERENCE COUNT: 2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

=> d l8 ibib abs hitstr tot

L8 ANSWER 1 OF 1 HCAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2007:38855 HCAPLUS

DOCUMENT NUMBER: 146:142505

TITLE: Process for preparation of carvedilol

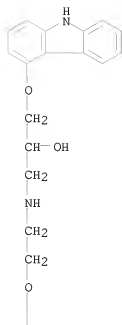
INVENTOR(S): Kumar, Ashok; Saxena, Ashvini; Bhattacharyya, Anindya;
Singh Sengar, Amit Vikram; Pathak, Gunjan Pramod;
Soudagar, Satish Rajanikant; Mathur, Pramil Kumar;
Nijasure, Avinash Manohar; Salunke, Sanjukumar
Motiram; Gautam, Prashant; Ramsingh, Thakur
Gajendrasingh; Jadhav, Dilip Uttam

PATENT ASSIGNEE(S): IPCA Laboratories Ltd., India

SOURCE: Eur. Pat. Appl., 11pp.

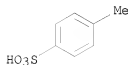
DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 1741700	A1	20070110	EP 2006-116752	20060706
R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, AL, BA, HR, MK, YU				
IN 2005MU00807	A	20070629	IN 2005-MU807	20050706
US 20070027202	A1	20070201	US 2006-480526	20060705
PRIORITY APPLN. INFO.:			IN 2005-MU807	A 20050706
OTHER SOURCE(S): CASREACT 146:142505				
AB	Disclosed herein is a process for preparation of carvedilol free from impurity, which comprises reaction of 4-(2,3-epoxypropoxy)carbazole with 2-(2-methoxyphenoxy)ethylamine in a polar aprotic solvent, followed by isolation of carvedilol as an acid addition salt and subsequent conversion into pure carvedilol.			
IT	918903-19-2P 918903-21-6P 918903-23-8P 918903-28-3P RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent) (intermediate; preparation of carvedilol)			
RN	918903-19-2 HCAPLUS			
CN	2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-, 4-methylbenzenesulfonate (1:?) (CA INDEX NAME)			
CM	1			
CRN	72956-09-3			
CMF	C24 H26 N2 O4			



CM 2

CRN 104-15-4
CMF C7 H8 O3 S



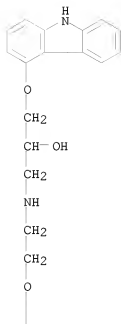
RN 918903-21-6 HCAPLUS
CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-, sulfate (1:?) (CA INDEX NAME)

CM 1

10553957

CRN 72956-09-3
CMF C24 H26 N2 O4

PAGE 1-A



PAGE 2-A



CM 2

CRN 7664-93-9
CMF H2 O4 S



RN 918903-23-8 HCAPLUS

10553957

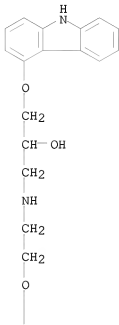
CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-, acetate (1:?) (CA INDEX NAME)

CM 1

CRN 72956-09-3

CMF C24 H26 N2 O4

PAGE 1-A



PAGE 2-A



CM 2

CRN 64-19-7

CMF C2 H4 O2



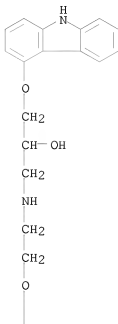
10553957

RN 918903-28-3 HCAPLUS
CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-,
phosphate (1:?) (CA INDEX NAME)

CM 1

CRN 72956-09-3
CMF C24 H26 N2 O4

PAGE 1-A



PAGE 2-A



CM 2

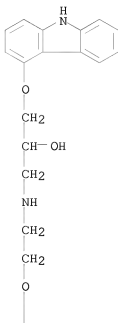
CRN 7664-38-2
CMF H3 O4 P

10553957



IT 72956-09-3P, Carvedilol
RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP
(Preparation)
(preparation of carvedilol)
RN 72956-09-3 HCAPLUS
CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-
(CA INDEX NAME)

PAGE 1-A



PAGE 2-A



REFERENCE COUNT: 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

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L9 ANSWER 1 OF 2 HCAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2007:38855 HCAPLUS

DOCUMENT NUMBER: 146:142505

TITLE: Process for preparation of carvedilol

INVENTOR(S): Kumar, Ashok; Saxena, Ashvini; Bhattacharyya, Anindya; Singh Sengar, Amit Vikram; Pathak, Gunjan Pramod; Soudagar, Satish Rajanikant; Mathur, Pramil Kumar; Nijasure, Avinash Manohar; Salunke, Sanjukumar Motiram; Gautam, Prashant; Ramsingh, Thakur Gajendrasingh; Jadhav, Dilip Uttam

PATENT ASSIGNEE(S): IPCA Laboratories Ltd., India

SOURCE: Eur. Pat. Appl., 11pp.

CODEN: EPXXDW

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 1741700	A1	20070110	EP 2006-116752	20060706
R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, AL, BA, HR, MK, YU				
IN 2005MU00807	A	20070629	IN 2005-MU807	20050706
US 20070027202	A1	20070201	US 2006-480526	20060705
PRIORITY APPLN. INFO.:			IN 2005-MU807	A 20050706
OTHER SOURCE(S):	CASREACT 146:142505			

AB Disclosed herein is a process for preparation of carvedilol free from impurity, which comprises reaction of 4-(2,3-epoxypropoxy)carbazole with 2-(2-methoxyphenoxy)ethylamine in a polar aprotic solvent, followed by isolation of carvedilol as an acid addition salt and subsequent conversion into pure carvedilol.

IT 918903-19-2P 918903-21-6P 918903-23-8P
918903-28-3P

RL: IMF (Industrial manufacture); RCT (Reactant); SPN (Synthetic preparation); PREP (Preparation); RACT (Reactant or reagent) (intermediate; preparation of carvedilol)

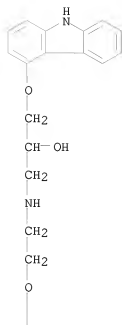
RN 918903-19-2 HCAPLUS

CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-, 4-methylbenzenesulfonate (1:?) (CA INDEX NAME)

CM 1

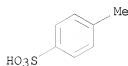
CRN 72956-09-3

CMF C24 H26 N2 O4



CM 2

CRN 104-15-4
CMF C7 H8 O3 S



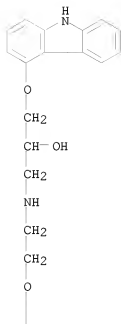
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CM 1

10553957

CRN 72956-09-3
CMF C24 H26 N2 O4

PAGE 1-A



PAGE 2-A



CM 2

CRN 7664-93-9
CMF H2 O4 S



RN 918903-23-8 HCAPLUS

08/24/2008

Page 21

10553957

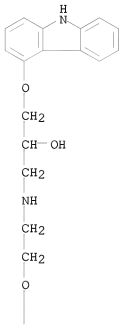
CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-, acetate (1:?) (CA INDEX NAME)

CM 1

CRN 72956-09-3

CMF C24 H26 N2 O4

PAGE 1-A



PAGE 2-A



CM 2

CRN 64-19-7

CMF C2 H4 O2



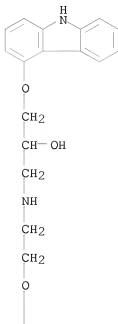
10553957

RN 918903-28-3 HCAPLUS
CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-,
phosphate (1:?) (CA INDEX NAME)

CM 1

CRN 72956-09-3
CMF C24 H26 N2 O4

PAGE 1-A



PAGE 2-A



CM 2

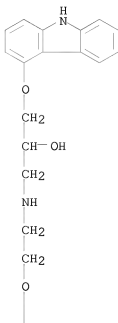
CRN 7664-38-2
CMF H3 O4 P

10553957



IT 72956-09-3P, Carvedilol
RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP
(Preparation)
(preparation of carvedilol)
RN 72956-09-3 HCAPLUS
CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-
(CA INDEX NAME)

PAGE 1-A



PAGE 2-A



REFERENCE COUNT: 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L9 ANSWER 2 OF 2 HCAPLUS COPYRIGHT 2008 ACS ON STN
 ACCESSION NUMBER: 2004:1154673 HCAPLUS
 DOCUMENT NUMBER: 142:93675
 TITLE: A process for preparation of
 1-[9H-carbazol-4-yloxy]-3-[[2-(2-methoxyphenoxy)ethyl]amino]propan-2-ol
 INVENTOR(S): Chhabada, Vijay Chhangamal; Rehani, Rajeev Budhdev;
 Thennati, Rajamannar
 PATENT ASSIGNEE(S): Sun Pharmaceutical Industries Limited, India
 SOURCE: PCT Int. Appl., 27 pp.
 CODEN: PIXXD2
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2004113296	A1	20041229	WO 2004-IN52	20040304
W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW				
RW: BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG				
IN 2003MU00647	A	20050211	IN 2003-MU647	20030620
US 20060270858	A1	20061130	US 2005-553957	20051019
PRIORITY APPLN. INFO.:			IN 2003-MU647	A 20030620
			IN 2003-MU721	A 20030717
			WO 2004-IN52	W 20040304
OTHER SOURCE(S):		CASREACT 142:93675; MARPAT 142:93675		
GI				

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

AB The present invention provides a process for preparation of 1-[9H-carbazol-4-yloxy]-3-[[2-(2-methoxyphenoxy)ethyl]amino]-propan-2-ol (I) in racemic form or in the form of optically active R or S enantiomer or its pharmaceutically acceptable salt, comprising, reacting 4-(oxiranylmethoxy)-9H-carbazole (II) or the R or S enantiomer thereof with a compound of formula (III) (wherein R₁ = benzyl or substituted benzyl), in an aprotic organic solvent in presence of a catalyst to obtain a compound of formula (IV) (wherein R₁ is as defined above), or the R or S enantiomer thereof. The resultant compound IV is subjected to debenzoylation reaction by catalytic hydrogenation to obtain the compound I, if desired converting the resultant compound I to a pharmaceutically acceptable salt thereof. Thus, to 400 mL EtOAc, 70 g (0.27 mol) anhydrous N-[2-[2-(methoxy)phenoxy]ethyl]benzylamine, 10.25 g (0.075 mol) anhydrous ZnCl₂, and 50 g (0.21 mol) 4-(oxiranylmethoxy)-9H-carbazole were added and

the reaction mixture was heated to 70-75° for 3 h (TLC control for checking conversion to N-benzylcarvedilol), cooled to ambient temperature, and quenched into 100 mL 12-15% aqueous NH₃. The aqueous layer was separated, and the

product enriched organic layer was washed with water till neutral Ph, treated with charcoal, and filtered. To this solution of N-benzyl carvedilol in EtOAc, 7 g wet 5% Pd/C catalyst (50% moisture content) was added and the reaction mixture was hydrogenated at 3.5-4.5 Kg/cm² at temperature 60-70° for a period of about 10 h and filtered. The filtrate was concentrated to remove EtOAc. To the resultant syrupy mass n-butanol (100 mL) was added and the solution was stirred for .apprx.10 h. The crystals were separated by filtration, washed successively with n-butanol (50 mL) and toluene (50 mL) to obtain carvedilol (47 g) which was recrystd. from 3 vols. EtOAc to obtain carvedilol (42 g).

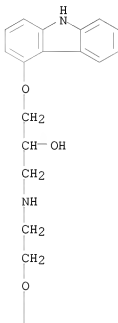
IT 72956-09-3P, Carvedilol 95093-99-5P,
(R)-1-(9H-Carbazol-4-yloxy)-3-[[2-[2-(methoxy)phenoxy]ethyl]amino]propan-2-ol 95094-00-1P, (S)-1-(9H-Carbazol-4-yloxy)-3-[[2-[2-(methoxy)phenoxy]ethyl]amino]propan-2-ol
RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)

(preparation of carvedilol by amination of oxiranylmethoxycarbazole with N-(methoxyphenoxyethyl)benzylamine and hydrogenolysis of N-benzylcarvedilol)

RN 72956-09-3 HCAPLUS

CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-
(CA INDEX NAME)

PAGE 1-A

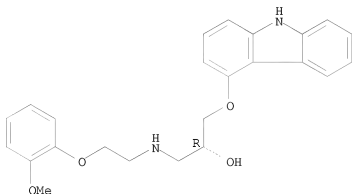




RN 95093-99-5 HCAPLUS

CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-,
(2R)- (CA INDEX NAME)

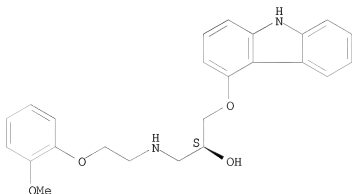
Absolute stereochemistry. Rotation (+).



RN 95094-00-1 HCAPLUS

CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-,
(2S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).



REFERENCE COUNT:

2

THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

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L10 ANSWER 1 OF 4 HCAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2007:397789 HCAPLUS

DOCUMENT NUMBER: 148:239026

TITLE: A cost effective process for production of carvedilol

INVENTOR(S): Shankar, Sanganabhatla; Pandurang, Suryavanshi
Jitendra; Moorthy, Koduru Ramanarasimha

PATENT ASSIGNEE(S): Wanbury Limited, India

SOURCE: Indian Pat. Appl., 8pp.

CODEN: INXXBQ

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
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IN 2006MU00771	A	20060825	IN 2006-MU771	20060522
PRIORITY APPLN. INFO.:			IN 2006-MU771	20060522

OTHER SOURCE(S): CASREACT 148:239026

AB A cost effective process for preparation of highly pure carvedilol substantially free from impurities is described herein; 1-[carbazolyl-(4)-oxy]-3-[N-benzyl-2-(2-methoxyphenoxy)-ethylamino]-propan-2-ol is catalytically hydrogenated using inexpensive catalyst like Raney Nickel and isolating crude carvedilol free from penultimate and other major impurity; which is purified in an Et acetate/methyl Et ketone to obtain pure Carvedilol.

IT 72956-09-3P, Carvedilol

RL: SPN (Synthetic preparation); PREP (Preparation)
(a cost effective process for production of carvedilol)

RN 72956-09-3 HCAPLUS

CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-
(CA INDEX NAME)

WO 2004113296	A1	200411229	WO 2004-IN52	20040304
W:	AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW			
RW:	BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG			
IN 2003MU00647	A	20050211	IN 2003-MU647	20030620
US 20060270858	A1	20061130	US 2005-553957	20051019
PRIORITY APPLN. INFO.:			IN 2003-MU647	A 20030620
			IN 2003-MU721	A 20030717
			WO 2004-IN52	W 20040304

OTHER SOURCE(S): CASREACT 142:93675; MARPAT 142:93675
GI

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

AB The present invention provides a process for preparation of 1-[9H-carbazol-4-yloxy]-3-[[2-(2-methoxyphenoxy)ethyl]amino]-propan-2-ol (I) in racemic form or in the form of optically active R or S enantiomer or its pharmaceutically acceptable salt, comprising, reacting 4-(oxiranylmethoxy)-9H-carbazole (II) or the R or S enantiomer thereof with a compound of formula (III) (wherein R1 = benzyl or substituted benzyl), in an aprotic organic solvent in presence of a catalyst to obtain a compound of formula (IV) (wherein R1 is as defined above), or the R or S enantiomer thereof. The resultant compound IV is subjected to debenzylation reaction by catalytic hydrogenation to obtain the compound I, if desired converting the resultant compound I to a pharmaceutically acceptable salt thereof. Thus, to 400 mL EtOAc, 70 g (0.27 mol) anhydrous N-[2-[2-(methoxyphenoxy)ethyl]benzylamine, 10.25 g (0.075 mol) anhydrous ZnCl₂, and 50 g (0.21 mol) 4-(oxiranylmethoxy)-9H-carbazole were added and the reaction mixture was heated to 70-75° for 3 h (TLC control for checking conversion to N-benzylcarvedilol), cooled to ambient temperature, and quenched into 100 mL 12-15% aqueous NH₃. The aqueous layer was separated, and the product enriched organic layer was washed with water till neutral Ph, treated with charcoal, and filtered. To this solution of N-benzyl carvedilol in EtOAc, 7 g wet 5% Pd/C catalyst (50% moisture content) was added and the reaction mixture was hydrogenated at 3.5-4.5 Kg/cm² at temperature 60-70° for a period of about 10 h and filtered. The filtrate was concentrated to remove EtOAc. To the resultant syrupy mass n-butanol (100 mL) was added and the solution was stirred for .apprx.10 h. The crystals were separated by filtration, washed successively with n-butanol (50 mL) and toluene (50 mL) to obtain carvedilol (47 g) which was recrystd. from 3 vols. EtOAc to obtain carvedilol (42 g).

IT 72956-09-3P, Carvedilol 95093-99-5P, (R)-1-(9H-Carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]propan-2-ol 95094-00-1P, (S)-1-(9H-Carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]propan-2-ol

10553957

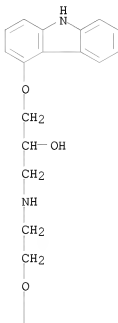
RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)

(preparation of carvedilol by amination of oxiranylmethoxycarbazole with N-(methoxyphenoxyethyl)benzylamine and hydrogenolysis of N-benzylcarvedilol)

RN 72956-09-3 HCAPLUS

CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]- (CA INDEX NAME)

PAGE 1-A



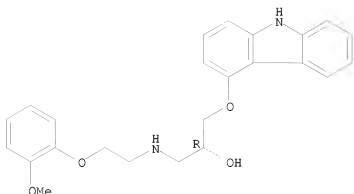
PAGE 2-A



RN 95093-99-5 HCAPLUS

CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-, (2R)- (CA INDEX NAME)

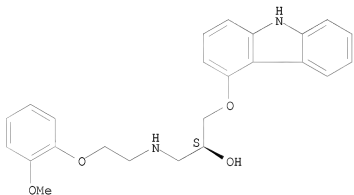
Absolute stereochemistry. Rotation (+).



RN 95094-00-1 HCAPLUS

CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-,
(2S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).

REFERENCE COUNT: 2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L10 ANSWER 3 OF 4 HCAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2002:556143 HCAPLUS

DOCUMENT NUMBER: 137:125080

TITLE: Process for preparing heterocyclic indene
analogues by cyclocarbonylation at moderate temperatures
and catalyst loading

INVENTOR(S): Scalone, Michelangelo; Zeibig, Thomas Albert

PATENT ASSIGNEE(S): Hoffmann-LaRoche Inc., Switz.

SOURCE: U.S. Pat. Appl. Publ., 19 pp.

CODEN: USXXCO

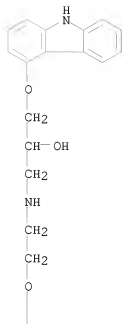
DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
US 20020099223	A1	20020725	US 2002-54462	20020122
US 6777559	B2	20040817		
CA 2434408	A1	20020801	CA 2002-2434408	20020122
WO 2002059089	A2	20020801	WO 2002-EP583	20020122
WO 2002059089	A3	20021031		
W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NO, NZ, PH, PL, PT, RO, RU, SD, SE, SG, SI, SK, SL, TJ, TM, TR, TT, TZ, UA, UG, UZ, VN, YU, ZA, ZW				
RW: GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AT, BE, CH, CY, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG				
AU 2002247645	A1	20020806	AU 2002-247645	20020122
EP 1355880	A2	20031029	EP 2002-716673	20020122
R: AT, BE, CH, DE, DK, ES, FR, GB, GR, IT, LI, LU, NL, SE, MC, PT, IE, SI, LT, LV, FI, RO, MK, CY, AL, TR				
JP 2004519465	T	20040702	JP 2002-559391	20020122
JP 4056883	B2	20080305		
IN 2003CN01126	A	20050422	IN 2003-CN1126	20030722
MX 2003PA06606	A	20030922	MX 2003-PA6606	20030723
US 20040127723	A1	20040701	US 2004-763296	20040122
US 7169935	B2	20070130		
PRIORITY APPLN. INFO.:			EP 2001-101584	A 20010125
			US 2002-54462	A3 20020122
			WO 2002-EP583	W 20020122
OTHER SOURCE(S): CASREACT 137:125080; MARPAT 137:125080				
AB	A process for the preparation heterocyclic indene analogs, especially with the preparation of 4-hydroxycarbazole or N-protected 4-hydroxycarbazole, involves cyclocarbonylation followed by saponification This process avoids high temps. and high catalyst loadings.			
IT	72956-09-3P, Carvedilol			
	RL: IMF (Industrial manufacture); PREP (Preparation) (process for preparing heterocyclic indene analogs by cyclocarbonylation at moderate temps. and catalyst loading)			
RN	72956-09-3 HCAPLUS			
CN	2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-(CA INDEX NAME)			



REFERENCE COUNT: 4 THERE ARE 4 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L10 ANSWER 4 OF 4 HCAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 1999:67254 HCAPLUS

DOCUMENT NUMBER: 130:262077

TITLE: Carvedilol inhibition of lipid peroxidation. A new antioxidative mechanism

AUTHOR(S): Tadolini, Bruna; Franconi, Flavia

CORPORATE SOURCE: Dipartimento di Scienze Biomediche, Sezione di Biochimica, Universita di Sassari, Sassari, I-07100, Italy

SOURCE: Free Radical Research (1998), 29(5), 377-387

CODEN: FRALER; ISSN: 1071-5762

PUBLISHER: Harwood Academic Publishers

DOCUMENT TYPE: Journal

LANGUAGE: English

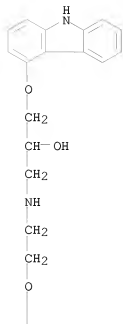
AB To define the mol. mechanism(s) of carvedilol inhibition of lipid peroxidn. we have utilized model systems that allow us to study the

different reactions involved in this complex process. Carvedilol inhibits the peroxidn. of sonicated phosphatidylcholine liposomes triggered by FeCl₂ addition whereas atenolol, pindolol and labetalol are ineffective. The inhibition proved not to be ascribable (a) to an effect on Fe²⁺ autoxidn. and thus on the generation of oxygen derived radical initiators; (b) to the scavenging of the inorg. initiators O₂ and .OH; (c) to an effect on the reductive cleavage of organic hydroperoxides by FeCl₂; (d) to the scavenging of organic initiators. The observations that (a) carvedilol effectiveness is inversely proportional to the concentration of FeCl₂ and lipid hydroperoxides in the assay; (b) the

drug prevents the onset of lipid peroxidn. stimulated by FeCl₃ addition and; (c) it can form a complex with Fe³⁺, suggest a mol. mechanism for carvedilol action. It may inhibit lipid peroxidn. by binding the Fe³⁺ generated during the oxidation of Fe²⁺ by lipid hydroperoxides in the substrate. The lag time that carvedilol introduces in the peroxidative process would correspond to the time taken for carvedilol to be titrated by Fe³⁺; when the drug is consumed the Fe³⁺ accumulates to reach the critical parameter that stimulates peroxidn. According to this mol. mechanism the antioxidant potency of carvedilol can be ascribed to its ability to bind a species, Fe³⁺, that is a catalyst of the process and to its lipophilic nature that concs. it in the membranes where Fe³⁺ is generated by a site-specific mechanism.

IT 72956-09-3, Carvedilol
 RL: BAC (Biological activity or effector, except adverse); BSU (Biological study, unclassified); THU (Therapeutic use); BIOL (Biological study); USES (Uses)

(carvedilol inhibition of lipid peroxidn.: new antioxidative mechanism)
 RN 72956-09-3 HCAPLUS
 CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-
 (CA INDEX NAME)



REFERENCE COUNT: 38 THERE ARE 38 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

=> d l12 ibib abs hitstr tot

L12 ANSWER 1 OF 1 HCAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2004:1154673 HCAPLUS

DOCUMENT NUMBER: 142:93675

TITLE: A process for preparation of
1-[9H-carbazol-4-yloxy]-3-[[2-(2-methoxyphenoxy)ethyl]amino]propan-2-ol
INVENTOR(S): Chhabada, Vijay Chhangamal; Rehani, Rajeev Budhdev;
Thennati, Rajamannar

PATENT ASSIGNEE(S): Sun Pharmaceutical Industries Limited, India

SOURCE: PCT Int. Appl., 27 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1
PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2004113296	A1	20041229	WO 2004-IN52	20040304
W:	AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW			
RW:	BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG			
IN 2003MU00647	A	20050211	IN 2003-MU647	20030620
US 20060270858	A1	20061130	US 2005-553957	20051019
PRIORITY APPLN. INFO.:			IN 2003-MU647	A 20030620
			IN 2003-MU721	A 20030717
			WO 2004-IN52	W 20040304
OTHER SOURCE(S):		CASREACT 142:93675; MARPAT 142:93675		
GI				

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

AB The present invention provides a process for preparation of 1-[9H-carbazol-4-yloxy]-3-[[2-(2-methoxyphenoxy)ethylamino]-propan-2-ol] (I) in racemic form or in the form of optically active R or S enantiomer or its pharmaceutically acceptable salt, comprising, reacting 4-(oxiranylmethoxy)-9H-carbazole (II) or the R or S enantiomer thereof with a compound of formula (III) (wherein R1 = benzyl or substituted benzyl), in an aprotic organic solvent in presence of a catalyst to obtain a compound of formula (IV) (wherein R1 is as defined above), or the R or S enantiomer thereof. The resultant compound IV is subjected to debenzylation reaction by catalytic hydrogenation to obtain the compound I, if desired converting the resultant compound I to a pharmaceutically acceptable salt thereof. Thus, to 400 mL EtOAc, 70 g (0.27 mol) anhydrous N-[2-[2-(methoxyphenoxy)ethyl]benzylamine, 10.25 g (0.075 mol) anhydrous ZnCl₂, and 50 g (0.21 mol) 4-(oxiranylmethoxy)-9H-carbazole were added and the reaction mixture was heated to 70-75° for 3 h (TLC control for checking conversion to N-benzylcarvedilol), cooled to ambient temperature, and quenched into 100 mL 12-15% aqueous NH₃. The aqueous layer was separated, and the product enriched organic layer was washed with water till neutral Ph, treated with charcoal, and filtered. To this solution of N-benzyl carvedilol in EtOAc, 7 g wet 5% Pd/C catalyst (50% moisture content) was added and the reaction mixture was hydrogenated at 3.5-4.5 Kg/cm² at temperature 60-70° for a period of about 10 h and filtered. The filtrate was concentrated to remove EtOAc. To the resultant syrupy mass n-butanol (100 mL) was added and the solution was stirred for .apprx.10 h. The crystals were separated by filtration, washed successively

with n-butanol (50 mL) and toluene (50 mL) to obtain carvedilol (47 g) which was recrystd. from 3 vols. EtOAc to obtain carvedilol (42 g).

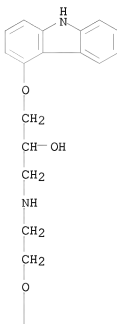
IT 72956-09-3P, Carvedilol 95093-99-5P, (R)-1-(9H-Carbazol-4-yloxy)-3-[[2-[2-(methoxyphenoxy)ethyl]amino]propan-2-ol 95094-00-1P, (S)-1-(9H-Carbazol-4-yloxy)-3-[[2-[2-(methoxyphenoxy)ethyl]amino]propan-2-ol
 RL: IMF (Industrial manufacture); SPN (Synthetic preparation); PREP (Preparation)

(preparation of carvedilol by amination of oxiranylmethoxycarbazole with N-(methoxyphenoxyethyl)benzylamine and hydrogenolysis of N-benzylcarvedilol)

RN 72956-09-3 HCAPLUS

CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-(CA INDEX NAME)

PAGE 1-A



PAGE 2-A

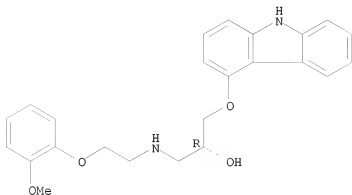


RN 95093-99-5 HCAPLUS

CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-(2R)- (CA INDEX NAME)

10553957

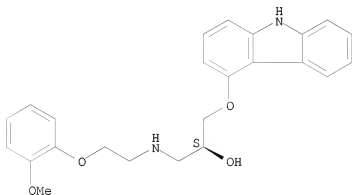
Absolute stereochemistry. Rotation (+).



RN 95094-00-1 HCAPLUS

CN 2-Propanol, 1-(9H-carbazol-4-yloxy)-3-[[2-(2-methoxyphenoxy)ethyl]amino]-, (2S)- (CA INDEX NAME)

Absolute stereochemistry. Rotation (-).



REFERENCE COUNT: 2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

=> d l15 ibib abs hitstr tot

L15 ANSWER 1 OF 2 HCAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2007:38855 HCAPLUS

DOCUMENT NUMBER: 146:142505

TITLE: Process for preparation of carvedilol

INVENTOR(S): Kumar, Ashok; Saxena, Ashvini; Bhattacharyya, Anindya; Singh Sengar, Amit Vikram; Pathak, Gunjan Pramod; Soudagar, Satish Rajanikant; Mathur, Pramil Kumar; Nijasure, Avinash Manohar; Salunke, Sanjukumar Motiram; Gautam, Prashant; Ramsingh, Thakur Gajendrasingh; Jadhav, Dilip Uttam

PATENT ASSIGNEE(S): IPCA Laboratories Ltd., India
 SOURCE: Eur. Pat. Appl., 11pp.
 CODEN: EPXXDW

DOCUMENT TYPE: Patent
 LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 1741700	A1	20070110	EP 2006-116752	20060706
R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, AL, BA, HR, MK, YU				
IN 2005MU00807	A	20070629	IN 2005-MU807	20050706
US 20070027202	A1	20070201	US 2006-480526	20060705
PRIORITY APPLN. INFO.:			IN 2005-MU807	A 20050706

OTHER SOURCE(S): CASREACT 146:142505

AB Disclosed herein is a process for preparation of carvedilol free from impurity, which comprises reaction of 4-(2,3-epoxypropoxy)carbazole with 2-(2-methoxyphenoxy)ethylamine in a polar aprotic solvent, followed by isolation of carvedilol as an acid addition salt and subsequent conversion into pure carvedilol

REFERENCE COUNT: 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

L15 ANSWER 2 OF 2 HCAPLUS COPYRIGHT 2008 ACS ON STN

ACCESSION NUMBER: 2004:1154673 HCAPLUS

DOCUMENT NUMBER: 142:93675

TITLE: A process for preparation of 1-[9H-carbazol-4-yloxy]-3-[(2-(2-methoxyphenoxy)ethyl)amino]propan-2-ol

INVENTOR(S): Chhabada, Vijay Chhangamal; Rehani, Rajeev Budhdev; Thennati, Rajamannar

PATENT ASSIGNEE(S): Sun Pharmaceutical Industries Limited, India

SOURCE: PCT Int. Appl., 27 pp.

CODEN: PIXXD2

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
WO 2004113296	A1	20041229	WO 2004-IN52	20040304
W: AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW				
RW: BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW, AM, AZ, BY, KG, KZ, MD, RU, TJ, TM, AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR, BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG				

IN 2003MU00647	A	20050211	IN 2003-MU647	20030620
US 20060270858	A1	20061130	US 2005-553957	20051019
PRIORITY APPLN. INFO.:			IN 2003-MU647	A 20030620
			IN 2003-MU721	A 20030717
			WO 2004-IN52	W 20040304

OTHER SOURCE(S): CASREACT 142:93675; MARPAT 142:93675

GI

* STRUCTURE DIAGRAM TOO LARGE FOR DISPLAY - AVAILABLE VIA OFFLINE PRINT *

AB The present invention provides a process for preparation of 1-[9H-carbazol-4-yloxy]-3-[[2-(2-methoxyphenoxy)ethyl]amino]-propan-2-ol (I) in racemic form or in the form of optically active R or S enantiomer or its pharmaceutically acceptable salt, comprising, reacting 4-(oxiranylmethoxy)-9H-carbazole (II) or the R or S enantiomer thereof with a compound of formula (III) (wherein R1 = benzyl or substituted benzyl), in an aprotic organic solvent in presence of a catalyst to obtain a compound of formula (IV) (wherein R1 is as defined above), or the R or S enantiomer thereof. The resultant compound IV is subjected to debenzylation reaction by catalytic hydrogenation to obtain the compound I, if desired converting the resultant compound I to a pharmaceutically acceptable salt thereof. Thus, to 400 mL EtOAc, 70 g (0.27 mol) anhydrous N-[2-(2-(methoxyphenoxy)ethyl]benzylamine, 10.25 g (0.075 mol) anhydrous ZnCl₂, and 50 g (0.21 mol) 4-(oxiranylmethoxy)-9H-carbazole were added and the reaction mixture was heated to 70-75° for 3 h (TLC control for checking conversion to N-benzylcarvedilol), cooled to ambient temperature, and quenched into 100 mL 12-15% aqueous NH₃. The aqueous layer was separated, and

the product enriched organic layer was washed with water till neutral Ph, treated with charcoal, and filtered. To this solution of N-benzyl carvedilol in EtOAc, 7 g wet 5% Pd/C catalyst (50% moisture content) was added and the reaction mixture was hydrogenated at 3.5-4.5 Kg/cm² at temperature 60-70° for a period of about 10 h and filtered. The filtrate was concentrated to remove EtOAc. To the resultant syrupy mass n-butanol (100 mL) was added and the solution was stirred for .apprx.10 h. The crystals were separated by filtration, washed successively with n-butanol (50 mL) and toluene (50 mL) to obtain carvedilol (47 g) which was recrystd. from 3 vols. EtOAc to obtain carvedilol (42 g).

REFERENCE COUNT: 2 THERE ARE 2 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

=> d l16 ibib abs hitstr tot

L16 ANSWER 1 OF 1 HCAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2007:38855 HCAPLUS

DOCUMENT NUMBER: 146:142505

TITLE: Process for preparation of carvedilol

INVENTOR(S): Kumar, Ashok; Saxena, Ashvini; Bhattacharyya, Anindya; Singh Sengar, Amit Vikram; Pathak, Gunjan Pramod; Soudagar, Satish Rajanikant; Mathur, Pramil Kumar; Nijasure, Avinash Manohar; Salunke, Sanjukumar Motiram; Gautam, Prashant; Ramsingh, Thakur

PATENT ASSIGNEE(S): Gajendrasingh; Jadhav, Dilip Uttam
 SOURCE: IPCA Laboratories Ltd., India
 Eur. Pat. Appl., 1lpp.
 CODEN: EPXXDW
 DOCUMENT TYPE: Patent
 LANGUAGE: English
 FAMILY ACC. NUM. COUNT: 1
 PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 1741700	A1	20070110	EP 2006-116752	20060706
R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, AL, BA, HR, MK, YU				
IN 2005MU00807	A	20070629	IN 2005-MU807	20050706
US 20070027202	A1	20070201	US 2006-480526	20060705
PRIORITY APPLN. INFO.: IN 2005-MU807			A	20050706
OTHER SOURCE(S): CASREACT 146:142505				
AB Disclosed herein is a process for preparation of carvedilol free from impurity, which comprises reaction of 4-(2,3-epoxypropoxy)carbazole with 2-(2-methoxyphenoxy)ethylamine in a polar aprotic solvent, followed by isolation of carvedilol as an acid addition salt and subsequent conversion into pure carvedilol.				
REFERENCE COUNT:	3	THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT		

=> d 118 ibib abs hitstr tot

L18 ANSWER 1 OF 1 HCAPLUS COPYRIGHT 2008 ACS on STN

ACCESSION NUMBER: 2007:38855 HCAPLUS

DOCUMENT NUMBER: 146:142505

TITLE: Process for preparation of carvedilol

INVENTOR(S): Kumar, Ashok; Saxena, Ashvini; Bhattacharyya, Anindya; Singh Sengar, Amit Vikram; Pathak, Gunjan Pramod; Soudagar, Satish Rajanikant; Mathur, Pramil Kumar; Nijasure, Avinash Manohar; Salunke, Sanjukumar Motiram; Gautam, Prashant; Ramsingh, Thakur Gajendrasingh; Jadhav, Dilip Uttam

PATENT ASSIGNEE(S): IPCA Laboratories Ltd., India

SOURCE: Eur. Pat. Appl., 1lpp.

CODEN: EPXXDW

DOCUMENT TYPE: Patent

LANGUAGE: English

FAMILY ACC. NUM. COUNT: 1

PATENT INFORMATION:

PATENT NO.	KIND	DATE	APPLICATION NO.	DATE
EP 1741700	A1	20070110	EP 2006-116752	20060706
R: AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IS, IT, LI, LT, LU, LV, MC, NL, PL, PT, RO, SE, SI, SK, TR, AL, BA, HR, MK, YU				
IN 2005MU00807	A	20070629	IN 2005-MU807	20050706

10553957

US 20070027202 A1 20070201 US 2006-480526 20060705
PRIORITY APPLN. INFO.: IN 2005-MU807 A 20050706
OTHER SOURCE(S): CASREACT 146:142505
AB Disclosed herein is a process for preparation of carvedilol
free from impurity, which comprises reaction of 4-(2,3-
epoxypropoxy)carbazole with 2-(2-methoxyphenoxy)ethylamine in a polar
aprotic solvent, followed by isolation of
carvedilol as an acid addition salt and subsequent conversion into
pure carvedilol.
REFERENCE COUNT: 3 THERE ARE 3 CITED REFERENCES AVAILABLE FOR THIS
RECORD. ALL CITATIONS AVAILABLE IN THE RE FORMAT

=> LOG Y

COST IN U.S. DOLLARS	SINCE FILE	TOTAL
	ENTRY	SESSION
FULL ESTIMATED COST	98.35	277.38
DISCOUNT AMOUNTS (FOR QUALIFYING ACCOUNTS)	SINCE FILE	TOTAL
	ENTRY	SESSION
CA SUBSCRIBER PRICE	-10.40	-10.40

STN INTERNATIONAL LOGOFF AT 13:12:19 ON 24 AUG 2008